

DIAREX H350E

High Impact Polystyrene Resin

Revised Date: Sep, 2019

Typical Properties:

Properties	H350E	Unit	Test Method
Physical Properties			
Melt Flow Rate (200 °C, 5 kg)	2.6	g/10 min	ASTM D1238
Vicat Softening Point (1kg)	101	°C	ASTM D1525
	213	°F	
Deflection Temperature	76	°C	ASTM D648
(18.56 kg/cm ²)	169	°F	
Gloss (60° Gardner)	-	%	ASTM D523
Mechanical Properties			
Tensile Strength @ Yield	256	kg/cm ²	ASTM D638
	3600	lb/in ²	
Tensile Elongation	57	%	ASTM D638
Flexural Strength	359	kg/cm ²	ASTM D790
Hexural Strength	5,100	lb/in ²	
Flexural Modulus (x10,000)	1.8	kg/cm ²	ASTM D790
	26	lb/in ²	
Izod Impact Strength	11	kg.cm/cm	ASTM D256
	2	ft.lb/in	
Rockwell Hardness	R112	Scale	ASTM D785
Underwriter Laboratory	UL-94HB		
Туре	HIPS		
	High Impact		

Data based on injection molding test pieces.

Disclaimer :

This Applications specified herein is for reference only and not suitable for using in the manufacturing of any products in medical and pharmaceutical sectors.

- Determination of suitability of the product for the use and purpose shall be the customer's responsibility. Customer is obligated to inspect and test the product for such suitability. Customer is responsible for appropriate, safe, legal use processing and handling of the product.
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Note: The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.