

## **DIAREX H350**

## High Impact Polystyrene Resin

Properties	H350	Unit	Test Method
Physical Properties			
Melt Flow Rate (200 °C, 5 kg)	3.5	g/10 min	ASTM D1238
(fact Softening Doint (1)g)	104	°C	ASTM D1525
Vicat Softening Point (1kg)	219	°F	
Deflection Temperature	78	°C	ASTM D648
(18.56 kg/cm <sup>2</sup> )	172	°F	
Gloss (60° Gardner)	-	%	ASTM D523
Mechanical Properties			
Toppile Ctrop ath @ Viold	295	kg/cm <sup>2</sup>	ASTM D638
Tensile Strength @ Yield	4,200	lb/in <sup>2</sup>	
Tensile Elongation	60	%	ASTM D638
	420	kg/cm <sup>2</sup>	ASTM D790
Flexural Strength	6,000	lb/in <sup>2</sup>	
	1.9	kg/cm <sup>2</sup>	ASTM D790
Flexural Modulus (x10,000)	27	lb/in <sup>2</sup>	
	11	kg.cm/cm	ASTM D256
zod Impact Strength	2	ft.lb/in	
Rockwell Hardness	R112	Scale	ASTM D785
Jnderwriter Laboratory	UL-94HB		
	HIPS		
Гуре	High Impact		
ata based on injection molding test pieces.			
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Note : The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.