

DIAREX H950

High Impact Polystyrene Resin

Revised Date: Sep, 2019

Typical Properties:

Properties	H950	Unit	Test Method
Physical Properties			
Melt Flow Rate (200 °C, 5 kg)	3	g/10 min	ASTM D1238
Vicat Softening Point (1kg)	105	°C	ASTM D1525
	221	°F	
Deflection Temperature	79	°C	
(18.56 kg/cm ²)	174	°F	ASTM D648
Gloss (60° Gardner)	90	%	ASTM D523
Mechanical Properties			
Tensile Strength @ Yield	345	kg/cm ²	ASTM D638
	4,900	lb/in ²	
Tensile Elongation	50	%	ASTM D638
Flexural Strength	457	kg/cm ²	ASTM D790
	6,500	lb/in ²	
Flexural Modulus (x10,000)	1.8	kg/cm ²	ASTM D790
	26	lb/in ²	
Izod Impact Strength	11	kg.cm/cm	ASTM D256
	2	ft.lb/in	
Rockwell Hardness	R112	Scale	ASTM D785
Underwriter Laboratory	UL-94HB		
Туре	HIPS		
	High Gloss		

Data based on injection molding test pieces.

Disclaimer :

This Applications specified herein is for reference only and not suitable for using in the manufacturing of any products in medical and pharmaceutical sectors.

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Note: The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.