

DIAREX THF77

General Purpose Polystyrene Resin

Typical Properties :

Properties	THF77	Unit	Test Method
<i>Physical Properties</i>			
Melt Flow Rate (200 °C, 5 kg)	8.4	g/10 min	ASTM D1238
Vicat Softening Point (1kg)	101	°C	ASTM D1525
	214	°F	
Deflection Temperature (18.56 kg/cm ²)	78	°C	ASTM D648
	172	°F	
<i>Mechanical Properties</i>			
Tensile Strength @ Yield	470	kg/cm ²	ASTM D638
	6,700	lb/in ²	
Tensile Elongation	2	%	ASTM D638
Izod Impact Strength	2.2	kg.cm/cm	ASTM D256
	0.4	ft.lb/in	
Rockwell Hardness	M80	Scale	ASTM D785
Underwriter Laboratory	UL-94HB		
Type	GPPS		
	Standard		

Data based on injection molding test pieces.

Disclaimer :

This Applications specified herein is for reference only and not suitable for using in the manufacturing of any products in medical and pharmaceutical sectors.

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Note : The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.