

## **DIAREX THH102**

## General Purpose Polystyrene Resin

## **Typical Properties :**

Properties	THH102	Unit	Test Method
Physical Properties			
Melt Flow Rate (200 °C, 5 kg)	2.6	g/10 min	ASTM D1238
	106	°C	
Vicat Softening Point (1kg)	223	°F	ASTM D1525
Deflection Temperature	81	°C	ASTM D648
(18.56 kg/cm <sup>2</sup> )	178	°F	
Mechanical Properties			
Tensile Strength @ Yield	530	kg/cm <sup>2</sup>	ASTM D638
	7,500	lb/in <sup>2</sup>	
Tensile Elongation	2.5	%	ASTM D638
Izod Impact Strength	2.2	kg.cm/cm	ASTM D256
	0.4	ft.lb/in	
Rockwell Hardness	M80	Scale	ASTM D785
Underwriter Laboratory	UL-94HB		
	GPPS		
Туре			
	High Heat		
Data based on injection molding test nieces			

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• Determination of suitability of the product for the use and purpose shall be the customer's responsibility. Customer is obligated to inspect and test the product for such suitability.

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Note : The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.