

1125NA

Polypropylene (PP)

Description:

1125NA is a Polypropylene Homo-polymer resin for water quenched blow film and cast film with the characteristic of good process ability, high clarity containing slip and anti-block additive. It is specially designed for the production of general purpose film with high clarity. Typical applications are packaging film, shopping film bag and film for lamination. It also meets the F.D.A. requirement in the code of federal regulations in 21 CFR 177.1520 for food contact.

Physical Properties:	Method	Unit	Value
Melt Flow Index (2.16 kg/230°C)	ASTM D1238	g/10min.	11
Tensile Strength at Yield	ASTM D638	N/mm ²	36
Elongation at Yield	ASTM D638	%	25
Charpy Notched Impact Strength (at 23°C)	DIN 53453	mJ/mm ²	2.9
Flexural Modulus (1% SECANT)	ASTM D790	MPa	1550
Rockwell Hardness	ASTM D785	R-Scale	107
Heat Distortion Temperature (Load 0.45 N/MM²)	ASTM D 648	°C	110

Processing Technique

Processing Temperature;

Cast Film : 200 – 250 °C

Blow Film Water Quench : 180 – 220 °C

However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.

Remark: The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitability of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control