



HMC Polymers

A Most Admired Company

An associate of PTTGC & LyondellBasell

Moplen HP400M

General purpose polypropylene homopolymer resin

Features

- Good processability
- Low odor and taste transfer
- Excellent resistance to environmental stress - cracking

Typical applications

- Housewares
- Toys
- Containers
- Closures

PP Resin Properties (a)

	Value	ASTM METHOD(b)
Melt flow rate (230°C / 2.16 kg), dg/min	7.5	D1238
Density, g/cm ³	0.90	D792B
Tensile strength at yield, MPa	34	D638
Elongation at yield, %	10	D638
Flexural modulus, MPa	1450	D790A
Notched izod impact strength at 23°C, J/m	27	D256A
Deflection temperature, at 455 kPa, °C	96	D648

(a) Values shown are averages and are not to be considered as specifications.

(b) ASTM test methods are the latest under the Society's current procedures. All molded specimens are prepared by injection molding.

Note: Due to the fact that different regulations in each country set different details of compliance, users of *Moplen* HP400M are recommended to undertake their own investigation of the requirements and comply with each regulation set forth, for instance, in applicable local F&D requirements. Ultimately the users must make their own determination that their use of *Moplen* HP400M is safe, lawful and technically suitable in their intended applications. Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- tobacco related products and applications, electronic cigarettes and similar devices.
- safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- applications involving permanent implantation into the body;
- life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

Moplen is a trademark of LyondellBasell Industries

HMC Polymers is certified according to ISO 9001 and 14001

Issued 6-Aug-18

The purpose of this document is only for technical support of the use of the product.

Before using a HMC Polymers product, customers and other users should make their own independent determination that the product is suitable for the intended use. They should also ensure that they can use the HMC Polymers product safely and legally. This document does not constitute a warranty, express or implied, including a warranty of merchantability or fitness for a particular purpose. In addition, no immunity under HMC Polymers', LyondellBasell's or third parties' intellectual property rights shall be implied from this document. No one is authorized to make any warranties, issue any immunities or assume any liabilities on behalf of HMC Polymers except in a writing signed by an authorized HMC Polymers employee. Unless otherwise agreed in writing, the exclusive remedy for all claims is replacement of the product or refund of the purchase price at HMC Polymers' option, and in no event shall HMC Polymers be liable for special, consequential, incidental, punitive or exemplary damages.

HMC Polymers Co., Ltd
20/F, Sathorn City Tower, 175 South Sathorn Road,
Thungmahamek, Sathorn, Bangkok 10120, Thailand
Tel +66 2614 3700 Fax +66 2679 6380
www.hmcpolymers.com



Before we continue

We need your consent before you use our website. We use cookies which may collect personal information to customize your experience and perform analytics. By continuing, you are agreeing to our use of cookies on this platform. See our [Privacy Policy](#) to learn more about the use of data and your rights. You also agree to our [Terms of Use](#).

[Accept](#)